



The Carpenters' Craft Competition

2022-23 Material List - Framed, Ledged & Braced Door



Item	Description	Quant	Sawn			Prepared			Materials	Comments
			Length	Width	Thick	Length	Width	Thick		
	Frame									
1	Head	1	460	75	40	440	70	35	Soft wood	
2	Sill	1	480	75	40	460	70	35	Soft wood	
3	Transom	1	420	75	40	400	70	35	Soft wood	
4	Jambs	2	750	75	40	727	70	35	Soft wood	
5	Sill Projection	1	480	49	32	460	44	27	Soft wood	
	Door									
6	Top rail	1	350	62	37	330	57	32	Soft wood	
7	Bottom rail	1	350	100	21	330	95	16	Soft wood	
8	Stiles	2	570	62	37	510	57	32	Soft wood	
9	Brace	1	450	75	21	400	70	16	Soft wood	
10	T,V&G Boarding	3	500	91	21	459	86	16	Soft wood	The 2 outside boards finish narrower.
	Door Stop									
11	Head	1	350	30	12	330	25	9	Soft wood	
12	Verticals	2	530	30	12	501	25	9	Soft wood	
	Louvres									
13	Horizontal	2	380	111	17	354	106	12	Soft wood	
	Ironmongery									
14	75mm Steel Hinges	1 pr	use 32mm long c/s screws at gauge to fit the hinge							
	Sundries									
15	Glue, wedges & nails									as required