



The Carpenters' Craft Competition

2019 Material List

Kitchen Unit Front



Item	Description	Quant	Sawn			Prepared			Material	Comments
			Length	Width	Thick	Length	Width	Thick		
1	Frame stiles	2	820	50	35	820	45	30	Soft wood	
2	Frame top rail	1	500	41	30	500	36	25	Soft wood	
3	Frame middle rail	1	500	41	35	500	36	30	Soft wood	
4	Frame stretcher	1	500	35	20	500	30	15	Soft wood	
5	Door stiles	2	600	50	30	600	45	25	Soft wood	
6	Door top rail	1	410	50	30	380	45	25	Soft wood	
7	Door bottom rail	1	410	60	30	380	55	25	Soft wood	
8	Door panel	1	500	340	23	441	286	18	Soft wood	
9	Drawer stiles	2	220	50	30	220	45	25	Soft wood	
10	Drawer top rail	1	410	50	30	410	45	25	Soft wood	
11	Drawer bottom rail	1	410	50	30	410	45	25	Soft wood	
12	Drawer panel	1	340	150	23	286	91	18	Soft wood	
13	Door vert. beading	2	500	17	13	500	12	8	Soft wood	
14	Door horz. beading	2	350	17	13	350	12	8	Soft wood	
15	Drawer vert. beading	2	150	17	13	150	12	8	Soft wood	
16	Drawer horz. beading	2	350	17	13	350	12	8	Soft wood	
17	Horizontal door stop	1	410	15	15	410	10	10	Soft wood	
18	75mm Brass butts	2				75			Brass	
19	Screws for butts	12				18			Brass	Size to suit butt
20	Drawer screws	4				75			Steel	Size 10 or 5mm
21	Stretcher screws	4				50			Steel	Size 8 or 4mm
22	Glue, wedges, pins etc									as required